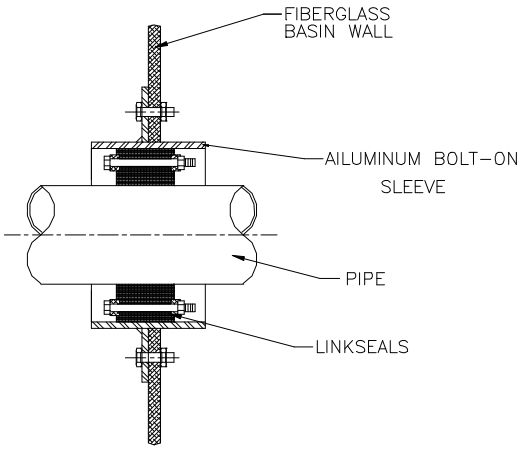
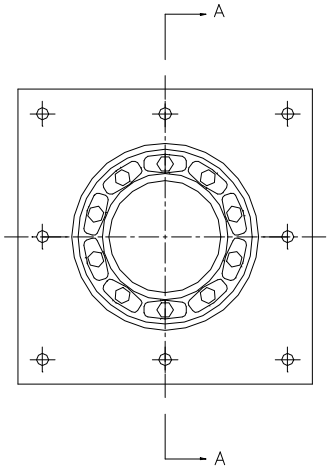
LINKSEAL

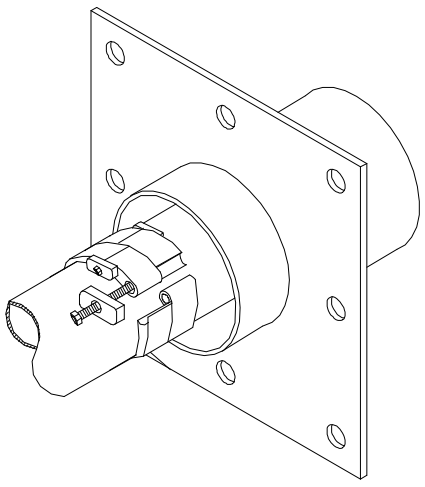
LINKSEAL IS RATED AT 20 PSIG (40 FEET OF HEAD), WHICH EXCEDES THE PERFORMANCE REQUIREMENTS OF MOST APPLICATIONS.

1. Measure and mark correct mounting depth on basin wall.
2. Cut hole to the outside diameter of the sleeve with a holesaw or saw zall(with rim grit blade)
3. Insert sleeve into hole and use as template to drill holes for bolts
4. Remove the sleeve and apply a generous amount of gasket material around basin side of plate spiraling toward the outside of the plate. Also, apply gasket material around bolts hole openings on plate.
5. Insert sleeve into hole and bolt in place.
6. Wrap linkseals around pipe —make sure bolt heads are facing to the interior of the basin.
7. Connect the first and last linkseal together.
8. Slide loose linkseals between pipe and sleeve.
9. Tighten bolts around linkseals one at a time.



SECTION A—A





STANDARD DIAMETER SCH40 STEEL PIPE				
NOMINAL PIPE SIZE	ACTUAL PIPE SIZE	SCH 40 SLEEVE	LINKSEAL MODEL NO.	NO. OF LINKS PER SEAL
1/2	.840	2	LS-200-C	4
3/4	1.050	2	LS-200-C	4
1	1.315	2 1/2	LS-200-C	5
1 1/4	1.660	4	LS-340-C	5
1 1/2	1.900	3	LS-200-C	7
2	2.375	4	LS-300-C	6
2 1/2	2.875	4	LS-200-C	9
3	3.500	6	LS-425-C	5
4	4.500	6	LS-300-C	10
5	5.563	8	LS-425-C	6
6	6.625	10	LS-475-C	10
8	8.625	12	LS-475-C	12
10	10.750	14	LS-425-C	10
12	12.750	16	LS-425-C	12
14	14.000	18	LS-400-C	13
16	16.000	20	LS-400-C	15
18	18.000	22	LS-400-C	17
20	20.000	24	LS-400-C	18

ALL DIMENSIONS IN INCHES

STANDARD DIAMETER DUCTILE IRON PIPE				
NOMINAL PIPE SIZE	ACTUAL PIPE SIZE	SCH 40 SLEEVE	LINKSEAL MODEL NO.	NO. OF LINKS PER SEAL
2	2.500	4	LS-300-C	6
2 1/4	2.750	5	LS-325-C	4
3	3.960	6	LS-325-C	5
4	4.800	8	LS-400-C	5
6	6.900	10	LS-400-C	7
8	9.050	12	LS-400-C	9
10	11.100	14	LS-400-C	11
12	13.200	16	LS-400-C	12
14	15.300	18	LS-325-C	16
16	17.400	22	LS-400-C	16
18	19.500	24	LS-400-C	18
20	21.600	25	LS-400-C	20

TOPP INDUSTRIES INCORPORATED
Rochester, IN 46975
Phone: 800/354-4534 Fax: 219/223-6106

LINKSEAL

Reference: _

Scale: None
Drawn By: RM
Appv'd By:
Date: 10/09/03

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Prior To: 10/09/03

Reference No: 10093

Revisions

1	First Released.